

# SOUTH PRODUCTION NOTES

Nov 4, 2015  
7-3 shift Notes

**BASF EMPLOYEES**

45 Last Recordable

45 Last Lost Time

**SAFETY Notes:** PPE is the last line of defense to prevent an injury. Be sure to wear it. Remember eyes are priceless, eye protection is cheap.

**Title V Notes:** Extra effort needed to keep an eye on Trimer as we are running 4601. Stage 2 flow for the trimer has kicked out again. We need Elliott to come and fix it.

## **#1 MED / Clean for X 253:**

Continuing on clean up. Must be a thorough clean up as the previous product is a major contaminant. **Will not be washing out the mixer per Justin.**

## **#1 RC / X253 next:**

Calciner is running in reverse. Continue on clean up

## **#2 MED line / D 0768 SSD:**

Started up the MED on Midnights. We also need to be running it on day shift for the tour if we can

## **#2 RC/ D 0768 SSD:**

Continue to feed. **Having issues with the bag rack not going high enough to get 2200# in a bag.**

CTO suction is good for now. **If issues arise #2 is the priority to run.** Ameriwaste scheduled to suck out lines Thursday.

## **#3 MED line / AI 5637:**

We can start up on day shift. We would like to have the extruder running for the tour.

**End seals will need greased once a shift.**

## **#3 RC / AI 5637 :**

Running. CTO is keeping up with both calciners right now. **Keep an eye on it and run #2 if it wont keep up with both.**

Ameriwaste scheduled to suck out line Thursday.

## **#4 RC / D-5206:**

Down due to being out of feed. Start back up when more is available

### **#5 RC / Hold for refractory repair:**

Cleaning is ongoing, area roped off from earlier work

Need to have the calciner top moved so that we can access the National dryer bag station. DL Page will work on shortly...

The Feed end rotolock has been dropped so that we can clean it out (it was clogged with material).

New cartridges for the Discharge end vacumax are now in the store room.

Please sign out when taking.

Need a WO to reinstall feed end rotolock.

WOW for the 5A blowdowns again. They are still not working well

### **#6 RC & Dryer / D 0754:**

Continue. Keep feed rate up as this is the plant's top priority.

### **West Pfaudler / D 4601**

1<sup>st</sup> impreg is drying. Keep an eye on the trimmer. The 6 hour hold is up at 8 am.

Wait to do 2<sup>nd</sup> impreg until after the tours on Wednesday.

On the new panel-view, Kirk has added a pfaudler lid pressure average in the upper left corner. It is not really giving us a good number as to the pressure in the pfaudler.

### **East Pfaudler/ D 0754 (ICR 220 L) next:**

Continue to run.

There is an unlabeled bag on the third floor that will need to be looked at by the engineer.

D0704 is located in the far south rail shed.

Cut back water so that there is not so much drainage (look at previous batches).

### **6 Tank: Tank empty**

### **7 Tank: Cleaned and rinsed**

### **National Dryer / D-5206.**

Continue feeding as material is available. Need to make sure that batches are being drained properly.

Watch buggies for leaking solution and clean up immediately.

### **PK Blender - hold:**

PK has been washed out.

Floor has been washed down.

Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.  
DC gauge has been added to the Wonderware and has been moved over to near the weight tank.  
Gauge should be reset at 3.5 and 4.25

### **Abbe Blender: D 5206**

Will continue to make batches as able (manpower).  
**Run 2 batches using raws from lots 481 or 486 and then one from 490.** In MOD  
Make sure batches are drained properly.  
HF CD and sign in sheet are on Andrews desk.  
Operators may need a refresher on HF and procedures for running 5206.

### **Tower 3 / QVAM next**

May switch to DPT 101 sometime next week.

### **Tower 6 / DPT 101:**

Holding.  
Need to have Kirk troubleshoot when tower is under H2.

### **Cu-0860 repacking in screening room:**

Continue repacking. Use drums off of the trailer in the shipping dock.  
Need to talk with operators about changing out labels in kind. We are not using only the non-ghs lables.  
Lot 348 Drums 53-56 and drums 1-4 have been redone.  
Continue with inspection and repacking/repainting of lots 341-349 and 363-369.  
Be certain that every drum completed is logged.  
Steam heater was turned on in screening room.

### **North Screener / DPT-0101:**

Screening finished. Product screen working on being pulled on day shift.

### **South Screener / DPT-0101:**

Screening finished. Product screen working on being pulled on day shift.

### **#2662 (west) Pill Machine /**

Back together and holding

### **#2664 (east) Pill Machine /**

Back together and holding.

### **TK #2 / down:**

Unloaded all cars for refractory repairs.



**TK #4 / Cu 0540:**

Continue loading and unloading.

**Milling V 2046:**

Milling has been completed. Samples have been taken down to the lab.

**Harrop Kiln / Al 3920:**

All material is finished. Need to evaluate if we can rebuild the cars while it is down.

**Building 27 Belt Filter / Cu 6081:**

Engineering has asked us to stop until they can evaluate.

Putting excess bags in the rail shed. When receiving Copper nitrate from the North end, it will be necessary to have the suction at -5 or more on the scrubber to tanks 109/110 in order for the North end to get their prompt to send the solution.

**PRODUCTION PRIORITIES:**

- 1) #6RC/East Pfaudler
- 2) West Pfaudler/Trimer
- 3) South Precip/Dry
- 4) #2 RC North
- 5) #3 MED/#3RC - Change over from Al-4126 to AL-5637
- 6) #2 MED/#2RC
- 7) #1 MED/#1RC - Start clean up from Al-5637 to X-253 Base
- 8) Abbe/National Dryer/#4 RC - Run as qualified labor is available
- 9) Reduction Towers - Adjust drums from last load of QVAM